#### WHY ARE WE RECALLING THESE RIFLES

We have determined that Ruger American Rimfire™ rifles chambered in .22 WMRF (Magnum) and .17 HMR manufactured between November 17<sup>th</sup>, 2013 and January 8<sup>th</sup>, 2014, were manufactured without a vent hole. This hole appears just below and behind the serial number on the left-hand side of the receiver. The hole does not serve any function during normal operation of the rifle, but is a safety feature and may help vent gas in the event of a problem such as a ruptured case head or bore obstruction, for example. We want to recall the rifles and add the vent hole.

### HOW TO DETERMINE IF YOUR RIFLE NEEDS THE RETROFIT

First, only Ruger American Rimfire ™ rifles chambered in .22 WMRF (Magnum) and .17 HMR within the serial number range 830-34831 to 830-43880 are subject to the recall. IF YOUR RIFLE IS CHAMBERED IN .22 LR OR FALLS OUTSIDE OF THIS SERIAL NUMBER RANGE, IT IS NOT SUBJECT TO THE RECALL. If you do have an Ruger American Rimfire ™ rifle chambered in .22 WMRF (Magnum) or .17 HMR, you need only examine the left side of the receiver, just below and behind the serial number. If there is a hole there (Figure 1), then you do not need to return the rifle. If there is no hole (Figure 2), then the rifle should be returned.

Although we have not had any reported incidents involving the rifle and it is perfectly safe during normal operation, we discovered that the rifle was manufactured without a vent hole that was part of the design. The vent hole does not serve any function during normal operation, but may help relieve pressure in the event of a ruptured case head or bore obstruction, for example.

We would like to arrange return of the rifle to have the vent hole machined into your rifle. We will pay all costs of shipping and will return your rifle to you within a week of the day it is shipped to Ruger.

We recognize that this is an inconvenience so, as a thank you, we will include an extra magazine, a \$24.95 value, at no charge to you when we return the rifle. For Connecticut residents (only), we will send you a ShopRuger.com gift certificate in lieu of the magazine.

### HOW TO ARRANGE TO HAVE YOUR RIFLE RETROFITTED

**Step 1** - Contact us via email or fax and provide your name, address, telephone number, best time to call and the serial number of your rifle.

Provide your information by one of the following:

Email: recall@ruger.com Phone: (603) 865-3100 Fax: (603) 863-6165

**Step 2** - We will verify that your rifle is subject to the recall and will send you a packing container, detailed instructions and shipping label so you can send your rifle to us FREE of charge.

Step 3 - We will retrofit your rifle and return it to you within one week of the day we receive it.

Thank you, Sturm, Ruger & Co., Inc.

#### WHY ARE YOU RECALLING THESE RIFLES

We have determined that Ruger American Rimfire1 Intles champered in .12 WMRF (Magnum) and .17 HMR manufactured between November 17 .113 and January 8. 2014 were manufactured without a vertihole. This hole appears just below and behind the senal number on the left-hand side of the receiver. The hole does not serve any function during normal operation of the rifle but is a safet. feature and may help vertigas in the event of a problem such as a nuctured case read or bore obstruction, for example. We want to recall the rifles and add the vertihole.

#### HOW TO DETERMINE IF YOUR RIFLE NEEDS THE RETROFIT

First, onl. Ruger American Rimfire? Infles chambered in ID MRF (Magnum) and 17 HMR within the senal number range 331-34331 to 331-43331 are subject to the recall. IF YOUR RIFLE IS CHAMBERED IN IZ LR OR FALLS OUTSIDE OF THIS SERIAL NUMBER RANGE, IT IS NOT SUBJECT TO THE RECALL. If you do have an Ruger American Rimfire? Infle chambered in ID MRF (Magnum) or 17 HMR, you need only examine the left side of the receiver just below and behind the senal number. If there is a hole there (Figure 1), then you do not need to return the rifle. If there is no hole (Figure 2), then the hille should be returned.



# Figure 1: Hole present, rifle NOT recalled

## Figure 2: Hole absent, rifle recalled

Although we have not had any reported incidents involving the rifle and it is perfectly safe during normal operation, we discovered that the rifle was manufactured without a vent hole that was part of the design. The vent hole does not serve any function during normal operation, but may help relieve pressure in the event of a ruptured case head or bore obstruction, for example.

We would like to arrange return of the rifle to have the vertibole machined into your rifle. We will gav all costs of shipping and will enjoy to the to have the vertibole machined into your rifle. We will gav all costs of shipping and will enjoy the total enjoy the total enjoy to the total enjoy t

We recognize that this is an inconvenience so illas a thank usu, we will include an extra magazine la \$24.95 value, at no charge to 11, loner veller, in the Connecticut residents fortunive we will send usu a Shop-Ruger comig fit tertificate in Neu of the magazine.

## HOW TO ARRANGE TO HAVE YOUR RIFLE RETROFITTED

Step 1 - Contact us all amail onter and provide your name, address, telephone number, best time to call and the serial number of your rifle

Provide your information by one of the following

recall@ruger.com

(603) 865 3100

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Step 2 - We will verify that your rifle is subject to the recall and will send you a packing container, detailed instructions and shipping label so you can send your rifle to us PREE of change.

Step 3 - We will retrofit your rifle and ret. To to use with the week of the day we receive it.

Thank you,

Sturm Righer 5 1: 1::